



Code	VN40090	VS92010	VS92015	VS92115	VS93010	VS94010	VS94015	VK10010	VK10015	VK10028	VK60010	VK70010
Coating								PAS		PAS		
DIN		333A	333A	333A	333R			345	345		341	1870
Type								N	N	N		
Material	HSS	HSS	HSSCo5	HSSCo5	HSS	HSS	HSSCo5	HSS	HSSCo5	HSSCo8	HSS	HSS
Dimens. (mm)	2,5-10,5	1-10	1-5	1-5	1-6,3	4-36	4-36	2-90	5-50	10-50	8-50	8-50
Page	229	230	230	231	231	232	232	234-236	234-236	237	238-239	238-239

P	P.1	•	•	•	•	•	•	•	•		•	•
	P.2	•	•	•	•	•	•	•	•		•	•
	P.3			•	•		•	•				
	P.4								•			
	P.5											
	P.6											
M	M.1								•			
	M.2								•			
	M.3								•			
K	K.1			•	•		•	•	•		•	•
	K.2						•	•	•		•	•
N	N.1	•	•	•	•	•	•	•				
	N.2	•					•	•				
	N.3	•					•	•				
	N.4	•	•	•	•	•	•	•	•		•	•
S	S.1								•			
	S.2											
H	H.1											
	H.2											

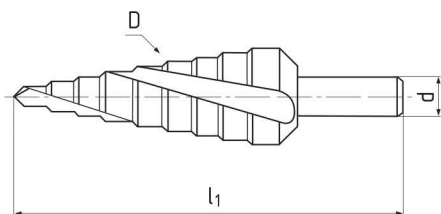
HSS/SC

Stepped drills

CZ Stupňovité vrtáky

DE Stufenbohrer

RU Ступенчатые сверла



VS94010

VS94015

new



VS94010

HSS

new



VS94015

HSS
Co5

D	d	l1	VS94010		VS94015	
4, 5, 6, 7, 8, 9, 10, 11, 12	6	65	.040120		.040120	
4, 6, 8, 10, 12, 14, 16, 18, 20	8	75	.040200		.040200	
6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30	10	100	.060300		.060300	
6, 9, 13, 16, 19, 21, 23, 26, 29, 32, 35, 38	10	100	.060380		.060380	

VS94010 **P.1** **P.2** **P.3** **K.1** **K.2** **N.1** **N.2** **N.3** **N.4**

VS94015 **P.1** **P.2** **P.3** **K.1** **K.2** **N.1** **N.2** **N.3** **N.4**

HSS/SC